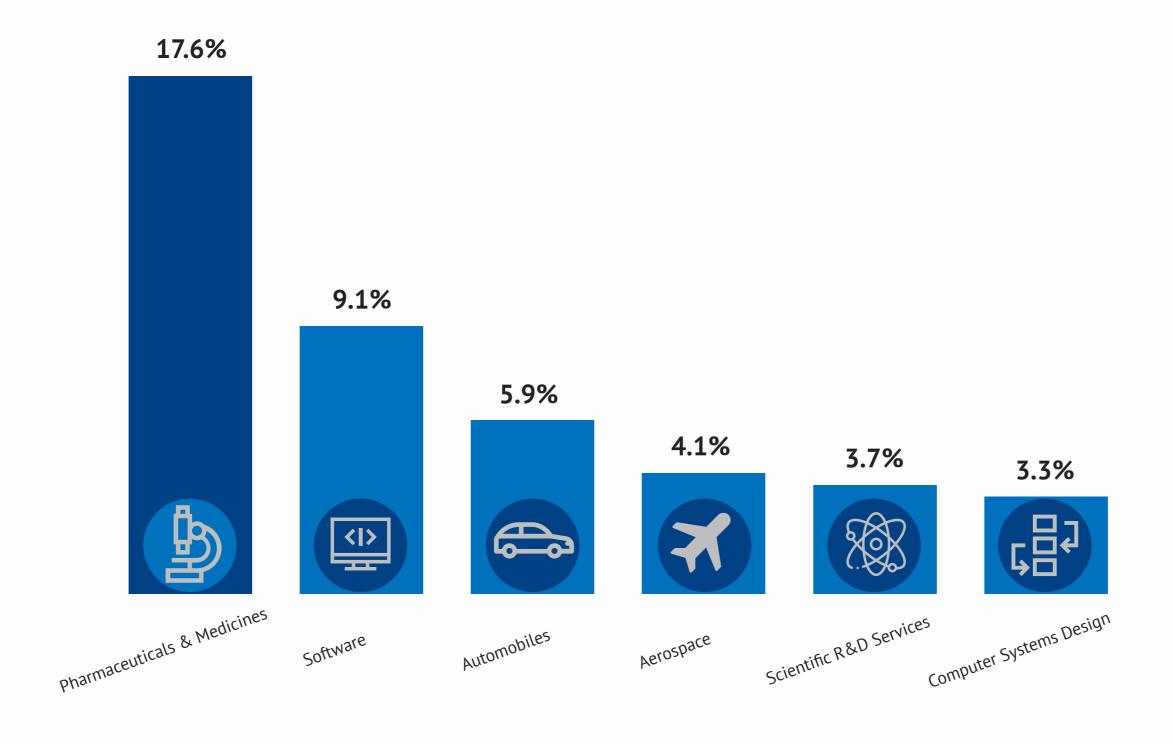
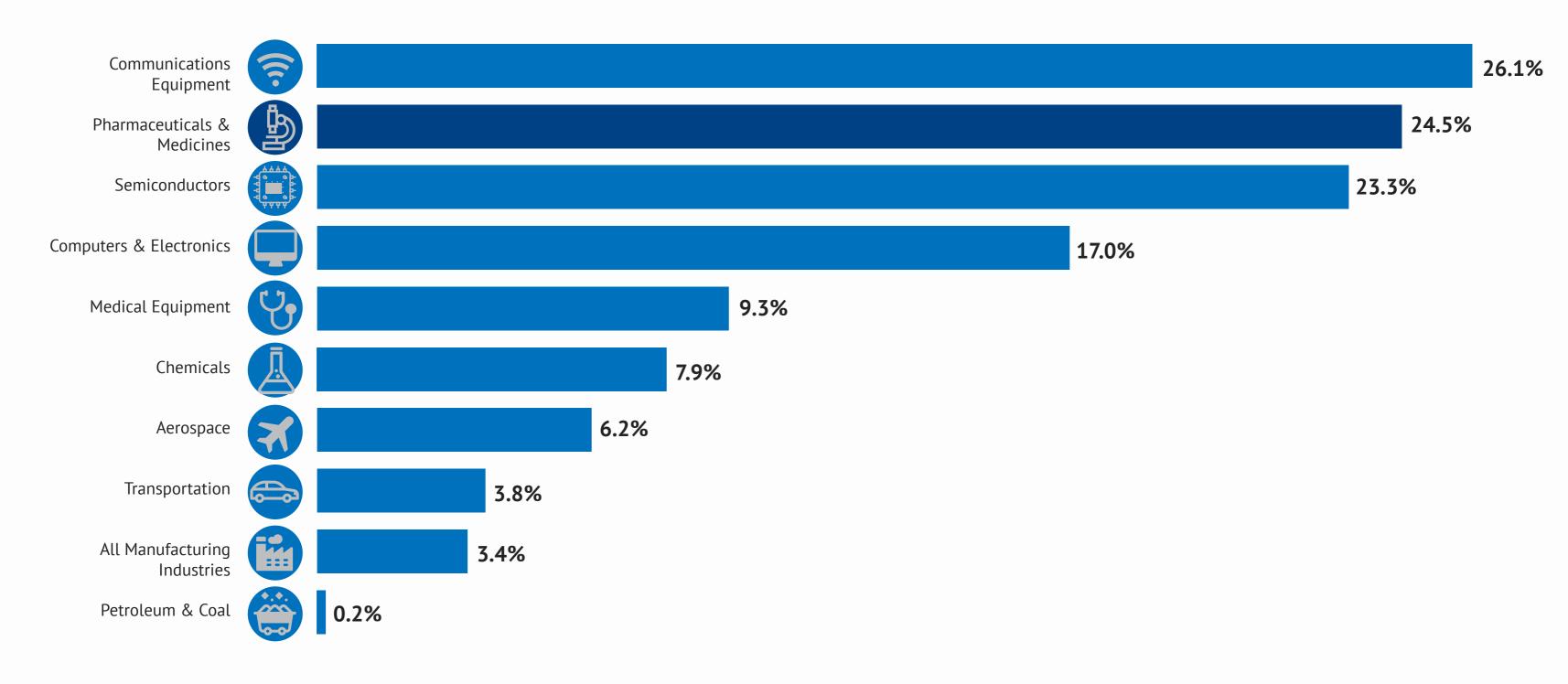
## Share of Total US Business R&D by Industry, 2017



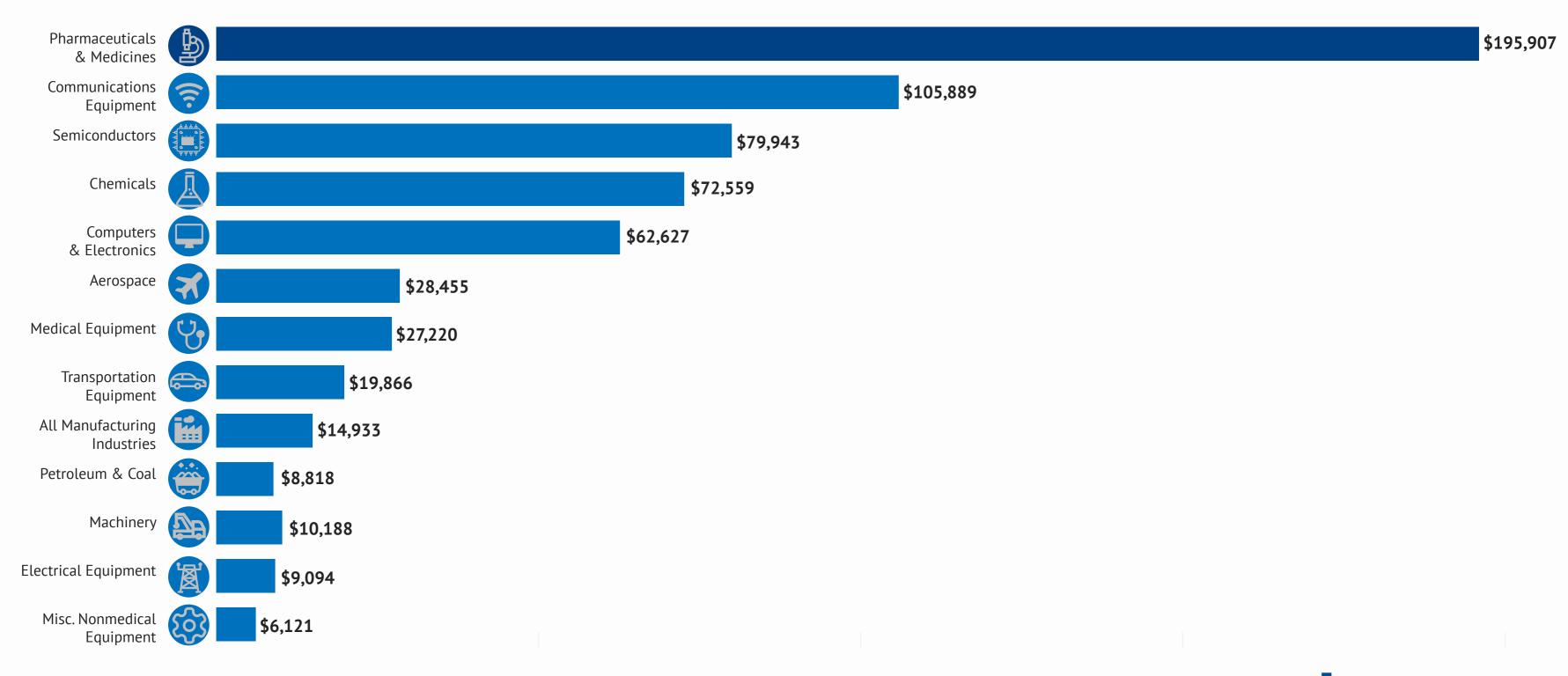


## R&D as a Percentage of Sales by Industry, 2003-2017





## R&D Expenditures per Employee, 2003-2017



## Selected Manufacturing Industries' Share of R&D Workers, 2017

